

# Granular rheology: measuring boundary forces with laser-cut leaf springs

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**Abstract.** In granular physics experiments, it is a persistent challenge to obtain the boundary stress measurements necessary to provide full a rheological characterization of the dynamics. Here, we describe a new technique by which the outer boundary of a 2D Couette cell both confines the granular material and provides spatially- and temporally- resolved stress measurements. This key advance is enabled by desktop laser-cutting technology, which allows us to design and cut linearly-deformable walls with a specified spring constant. By tracking the position of each segment of the wall, we measure both the normal and tangential stress throughout the experiment. This permits us to calculate the amount of shear stress provided by basal friction, and thereby determine accurate values of  $\mu(l)$ .

## 1 Introduction

It is an open question what constitutive equations best describe flows of dense cohesionless granular materials [1... 3]. There has come to be a consensus that two dimensionless parameters play a key role: inertial number  $I$  and the friction  $\mu$ . Each of these can be defined at the particle scale. The inertial number is given by

$$I = \frac{\rho_s d \dot{\gamma}}{P} \quad (1)$$

where  $\rho_s$  is density of the solid granular material,  $d$  is their diameter,  $\dot{\gamma}$  is the local shear rate, and  $P$  is the local pressure. Higher values of  $I$  correspond to rapid flows, and lower values to slower flows. The ratio

$$\mu = \frac{\tau}{P} \quad (2)$$

is the local ratio of tangential stress to the normal stress (pressure  $P$ ), and  $\mu(I)$  is observed to be a good empirical descriptor of the rheology of the system [1] for well-developed flows. However, both  $I$  and  $\mu$  can exhibit strong spatial and temporal gradients. Recently, non-local extensions to the  $\mu(I)$  rheology [2, 3] aim to provide a theoretical framework for capturing such features as the transition from inertial to creeping flow [4], boundary-driven shear-banding [5...7], and fluidization due to non-local perturbations [8...10].

However, direct comparisons between experiments and theory have been hampered by the difficulty measuring the tensorial stress within a granular material. Here, we report a new design for a 2D annular Couette cell which

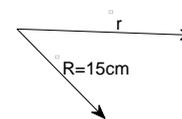


Figure 1. Top view of annular Couette experiment with 5000 disk-shaped particles confined between a rough inner ring of radius  $R_i = 15$  cm and a segmented outer ring of radius  $R_o = 28$  cm. Each of the leaf springs which make up the outer ring can allow dilation under stresses imposed by the dilating granular material.

can measure the shear and normal stresses at the boundaries (see Fig. 1). This design has several advantages.

First, the spring walls can be cut from standard acrylic sheets, making them cheaper and more convenient than using photoelastic particles. Second, the shape of the wall can be easily customized to have a particular spring constant by changing the thickness or length of the springs. Third, because photoelastic materials are no longer required, experiments on ordinary granular materials are made possible.

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Below, we provide a description of the method for making quantitative boundary stress measurements using walls of this type. This involves (1) calibrating a single leaf spring, (2) using image cross-correlation to measure the displacement of each spring tip, and (3) calculating the stress as a function of time and azimuthal position by combining these two measurements at multiple positions around the outer wall. We close by presenting sample measurements of the  $\rho(1)$  rheology made using this method.

## 2 Method

### 2.1 Apparatus

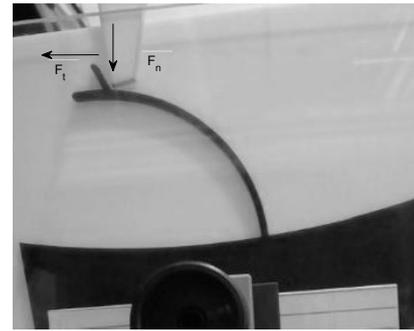
We develop our technique using a standard annular Couette geometry, which has the advantage of allowing continuous shear of a granular material to arbitrary total strain. The apparatus consists of a rotating inner disk ( $R_i = 15$  cm) and a fixed outer wall ( $R_o = 28$  cm) made up of 52 leaf springs which can dilate slightly (a few mm) and thereby provide a stress measurements at the outer wall. The granular material is about 5000 circular and elliptical disks, of diameter  $d = 5$  mm and thickness 3 mm. A photograph of the apparatus from above is shown in Fig. 1.

### 2.2 Calibrating the spring wall

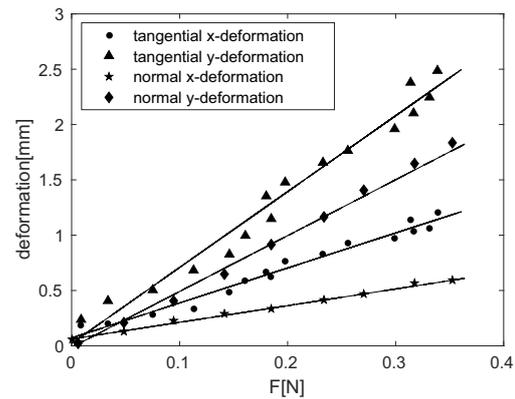
To provide a calibration for our experiments, we cut a single spring of the same acrylic, but with a short handle attached, and performed force-displacement measurements using an Instron materials tester. This process is shown in Fig. 2. One set of measurements was taken with the single spring oriented for normal compression, and a second set with tangential shear, while simultaneously recording a video of the dynamics. In both cases we measured the x- and y-displacements of the spring tip as a function of applied force and observed a linear response. A least-squares fit to the data provides values for the calibration constants. These are  $C_{n,x} = 1.43 \pm 0.02$  mm/N (x-deformation under normal force),  $C_{n,y} = 5.06 \pm 0.05$  mm/N (y-deformation under normal force),  $C_{t,x} = 3.49 \pm 0.05$  mm/N (x-deformation under tangential force), and  $C_{t,y} = 6.86 \pm 0.08$  mm/N (y-deformation under tangential force). All errors are reported from the fit.

### 2.3 Measuring wall deformation

To determine the normal pressure and the shear stress on the rim, we can make measurements of tip displacements  $(dx, dy)$ , rotated into the appropriate coordinate system) for each of the leaf springs around the rim. Here, we illustrate the principle using a single leaf spring. First, we extract a subregion of the overhead image (see Fig. 1) in the vicinity of the tip. To determine its displacement, we also extract the same subregion from an image of the experiment taken without particles. Sample images are shown in Fig. 3ab. However, these raw tip-images also contain a piece of the neighboring spring. Using image-segmentation and masking, we remove the neighboring spring (cd). Using these



(a)



(b)

Figure 2. (a) Photograph of a single leaf spring mounted in the Instron for calibration, oriented to measure normal forces. (b) Summary of calibration data for both x- and y-displacements of the tip as a function either pure-normal or pure-tangential applied force. (c) and (d) are two images, a simple image cross-correlation (e) determines the tip displacements  $(dx, dy)$  by fitting with sub-pixel resolution.

### 2.4 Measuring wall stresses

For each measured pair of tip displacements  $(dx, dy)$ , we can use the calibration from §2.2 to calculate the vector force on the tip:

$$\begin{aligned} C_{t,x}F_t + C_{n,x}F_n &= dx \\ C_{t,y}F_t + C_{n,y}F_n &= dy. \end{aligned} \quad (3)$$

For the example show in Fig. 3, this provides  $F_n = 0.899$  N and  $F_t = 0.251$  N.

Since the thickness of the spring wall is  $w = 3$  mm, and the segment length of each leaf spring is  $L = 33$  mm, we can convert this to the shear stress  $(\tau)$  measured at the outer wall, and pressure

$$\begin{aligned} (R_o) &= \frac{F_t}{wL} \\ P &= \frac{F_n}{wL}. \end{aligned} \quad (4)$$

This provides a segment-averaged estimate for the normal and shear stresses along that particular leaf spring.

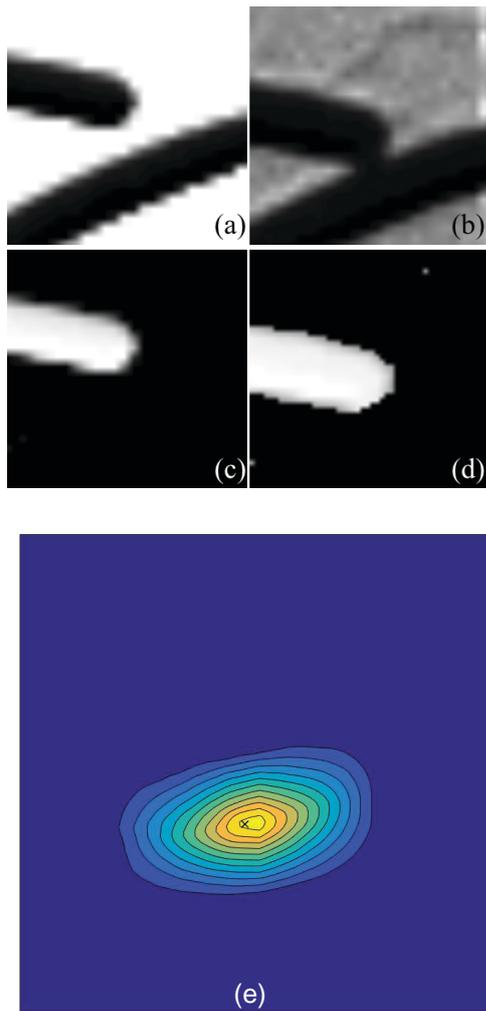


Figure 3. Closeup images of the spring tip with (a) and without (b) particles, and these same tips isolated using image-processing (c,d). (e) The contour plot for of cross-correlation values between images (c,d), with the maximum value corresponding to the  $(dx, dy)$  displacement.

### 3 Results

To illustrate how this method can be used to provide rheological measurements, we perform 3 sample runs for two packing fractions ( $\phi$ ) and two rotation rates (specified by the speed of the inner wall at its rim). For Case 1 and 2,  $\phi = 0.816 \pm 0.003$ , and for Case 3,  $\phi = 0.840 \pm 0.003$ . The error is propagated from errors in the particle and apparatus size measurements. Case 1 and 3 are taken at  $\omega = 0.2$  d/s, and Case 2 at  $\omega = 0.02$  d/s, to provide a set of controlled comparisons among the three experiments.

#### 3.1 Stress measurements

Using the methods of §2.4, we measure the pressure and the shear stress for a single spring as a function of time (see Fig. 4a). We observe that both values fluctuate around a well-defined mean value, punctuated by brief spikes in both. These can be seen near 1000 s and 1200 s as indicated by the arrows. These are likely due to transient loading of force chains, which have strong spatial variations on length scales similar to that of a single spring. Measurements at other springs have not been taken.

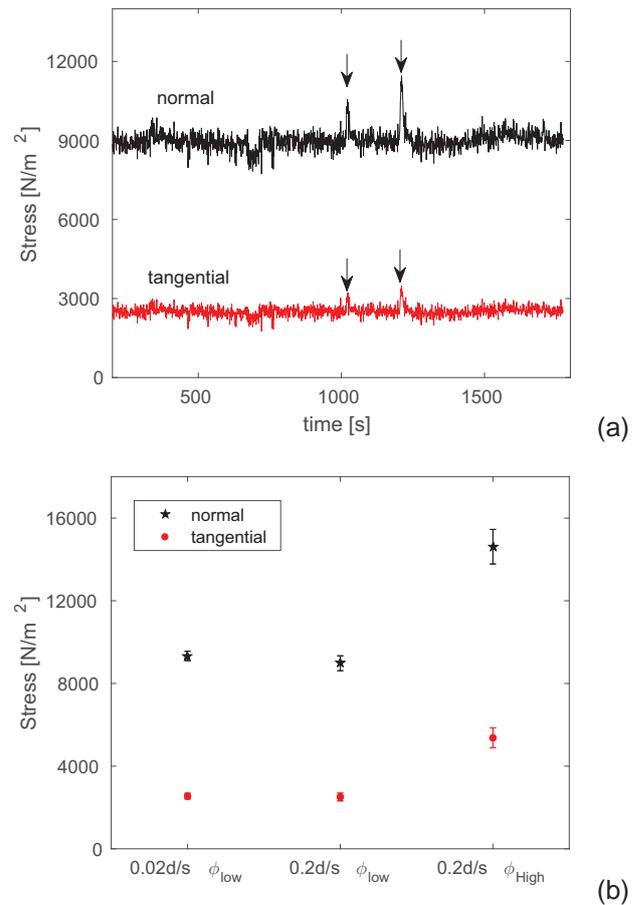


Figure 4. (a) Time series of normal and tangential stresses for a single leaf spring, Case 1 experiment. (b) Time-averaged normal and tangential stress and standard error for all three cases by one sensor.

For the three sample cases, we can determine how the time-averaged normal and tangential stresses vary according to  $\phi$  and  $\omega$ . This data is shown in Fig. 4b. We observe that Case 1 and 2 (same  $\phi$ ) have similar values for both normal and tangential stress. We observe that Case 1 and 3 (same  $\omega$ ), illustrate that both stress values increase with packing fraction, as would be expected.

#### 3.2 Rheological measurements

By combining the wall stress measurements with particle-tracking, we can determine the rheology throughout the granular material. We demonstrate this using values for the rheology throughout the granular material. We demonstrate this using values for the rheology throughout the granular material. We demonstrate this using values for the rheology throughout the granular material.

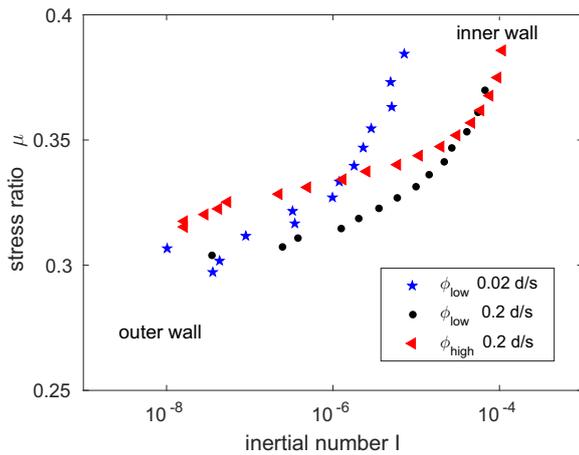


Figure 5. Sample  $\mu(I)$  curves for all 3 cases.

which code is under development). In addition, we record the shear stress  $S$  measured at the inner wall via a Cooper Instruments torque sensor placed in line with the drive shaft.

If there were no friction with the supporting plate, the tangential component of the stress would from a maximum at the inner wall according to  $\tau(r) = S \frac{R_i}{r}^2$ , where  $R_i$  is the radius of the inner wall. Empirically, we model the effect of this friction with

$$\tau(r) = S \frac{R_i}{r}^2 + \tau_f \quad (5)$$

where  $\tau_f$  is a constant chosen so that  $\tau(R_o)$  matches the measured value for the tangential stress at the outer wall. From force-balance, we approximate that the average pressure  $P$  is independent of radial position. Thus, the dimensionless stress ratio  $\mu(r) = \tau(r)/P$ .

For the three cases, we find the following values for the frictional stress  $\tau_f$ : Case 1 has  $1870 \text{ N/m}^2$ ; Case 2 has  $1630 \text{ N/m}^2$ , and Case 3 has  $3580 \text{ N/m}^2$ . The errors on all are  $\pm 10 \text{ N/m}^2$ , calculated from the standard error in Fig. 4a, averaged over the 4 sensors.

To measure the inertial number (Eq. 1), we track the particles using video taken at 1 Hz over the whole system [11, 12]. We azimuthally-average the velocity profile  $v(r)$  and then use Fourier derivatives to calculate  $\dot{\gamma}(r) = \frac{1}{2} \frac{v}{r} \frac{\partial v}{\partial r}$ . We use the value  $\dot{\gamma}_0$  determined from the wall stress measurements, and  $\mu(I) = \dot{\gamma}(r)/\dot{\gamma}_0$  parametrically for all values of  $I$ .

As shown in Fig. 5, the  $\mu(I)$  rheology depends on both the packing fraction and the rotation rate of the inner disk. We observe that for the same inner wall speed (Case 1 and 3), the  $\mu(I)$  curves agree for large  $I$  (close to the driving wall). When the inertial number is low, all curves (but

particularly Case 1 and 2) approach a constant value 0.3 which is dominated by the basal friction.

## 4 Conclusion

We find that laser-cut leaf springs provide a convenient method to both confine a granular material, and measure the boundary wall stresses. In future work, we are expanding the image-processing to provide measurements over the full outer wall, and performing a comparison with photoelastic force measurements. Finally, the measurements provided by Fig. 5 will allow for quantitative investigation of the utility of nonlocal rheology models [2, 3] to describe granular rheology of real materials.

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