

# Micro-force measurement with pre-curvature long-period fiber grating-based sensor

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**Abstract.** In this work, a long-period fiber grating (LPG) based sensor was evaluated as a sensing device for micro-force measurement, in the order of micro Newtons. It was used an LPG fabricated by arc-induced technique in a SMF-28 standard optical fiber. The optical fiber was fixed between two clamps with a separation of 150 mm with the middle of the LPG located at the center. Characterizations were performed in terms of temperature, curvature and strain. The grating was then used as a micro-force sensor by means of both curvature and strain, induced by a hung mass in a stretched fiber. Furthermore, the evaluation of a pre-curvature LPG was performed to assess if an increase of sensitivity is achieved. Micro-force sensitivity achieved with the stretched LPG was 1.41 nm/mN and it was demonstrated that its sensitivity can be enhanced to 5.14 nm/mN with a pre-curvature of 2.2 m<sup>-1</sup> applied to the LPG, achieving a spectral resolution of at least 15.6 μN.

## 1. Introduction

The research field in optical fiber sensors (OFS) has been steadily growing, mainly because OFS presents interesting characteristics, such as resistance to most common chemicals, lightweight, inherently small form factors, and capability to withstand high temperatures, as well as their immunity to electromagnetic interference. Some of these OFS already have established a firm position as industry solutions, used in hard-to-reach areas, performing, for example, corrosion sensing, or in aeronautics and even space industry where fiber Bragg grating (FBG) has been already passed the proof-of-principle stage and is now an established technology [1]–[4].

Apart from FBG, another kind of grating, with well-known characteristics is long-period fiber grating (LPG). This kind of grating is easy to fabricate in cost-effective ways, using, for example, electric-arc discharges. These gratings present some advantages over FBGs, such as refractive index (RI) sensing or low back-reflection. The light is coupled from the fundamental forwarding propagating LP<sub>01</sub> core mode to higher-order forward propagating cladding modes [5]–[7] by applying periodic modulations on the fiber core, using phase masks or point-by-point markings (with femtosecond lasers, CO<sub>2</sub> lasers, argon ion lasers, or induced electric-arc discharges). The LPG spectral behavior consists of high attenuation rejection bands with a full width at half maximum (FWHM) of several nanometers. The spectral characteristics depend on the temperature, strain, curvature, and RI of the surrounding medium [3].

This multi-parameter sensing capability must be considered when they are to be used in the design of sensing devices. For the specific application of this work, temperature and RI variations are undesirable. However, if the medium surrounding the LPG does not change, the induced RI wavelength shifting does not present a relevant issue when working in an environment like a laboratory without significant temperature and humidity changes. On the other hand, temperature effects must be considered since the LPG temperature coefficients are around 0.154 nm/°C, and can have an impact on the final measurements [1]. Bhatia [1] showed that lower temperature sensitivities are achieved for longer grating periods, contrasting with higher sensitivities for curvature, RI and strain for shorter grating periods, so there should be suitable parameters for producing a LPG tuned for having higher sensitivities for curvature and strain sensing while diminishing the effects of temperature fluctuations [8].

At present, both strain and curvature sensors have been developed and vastly reported with sensitivities around 5.285 nm/m<sup>-1</sup> and 49.3 pm/m<sup>-1</sup> for curvature and up to 2 pm/με and 1.2 pm/με for strain, for LPGs and FBGs, respectively [9]–[13]. In this paper, it is

reported and studied a simple mechanism to take advantage of the LPG curvature and strain sensitivity to perform high sensitivity micro-force measurements. A body of calibrated mass induces the curvature and strain, and the response of a stretched LPG and a pre-curvature LPG written in SMF-28 optical fiber to measure micro-force is studied, in order to assess if an increase of sensitivity is achieved for the pre-curvature LPG.

## 2 Materials and methods

The electric-arc LPGs fabrication setup consists of a broadband light source (BBLs) connected at one end of the Corning SMF-28 optical fiber, and the other end connected to an Optical Spectrum Analyzer (OSA) to monitor the evolution of the LPG modes while in production. A DC discharge unit from a BICC AFS3100 optical fiber splice machine produces the markings, while a linear stage controller controls the grating period.

The produced LPG tracked mode chosen was the LP<sub>16</sub> with a period of 395 μm, which provided a 1550 nm peak, monitored during a temperature sweep from 35.0°C to 99.8°C. Its sensitivity to temperature was characterized with a connection to a BBLs (Thorlabs fiber-coupled SLD Source 2.5 mW) and an OSA (Yokogawa AQ6370), while the grating was inserted inside an incubator (ESCO Isotherm incubation chamber) with a resolution of ±0.1°C, in a fixed position by two clamps, assuring no curvature induced changes. Thus, the temperature sensitivity of 109 pm/°C (in wavelength shifting) and -0.07 dB/°C (in amplitude variation) was measured.

Typical strain and curvature measurements were made using the setup presented in Fig. 1. This configuration allows the LPG to bend when the linear translation stage (LTS) is moved towards the fixed stage (FS), achieving curvature measurement. Strain measurement can be performed when the LTS is moved far away from the FS, stretching the optical fiber. A simple geometrical approach was used to calculate the curvature radius, R, only knowing its width (w) and height (h), as shown in Fig. 1, by using the following equation:

$$R = \frac{h}{2} + \frac{w^2}{8h} \quad (1)$$

Thus, the curvature, C, can be calculated by C = 1/R. To calculate the strain, the following equation can be used:

$$\Delta\epsilon = \frac{\Delta L}{L} \quad (2)$$

where ΔL is the change in length, and L is the original length.

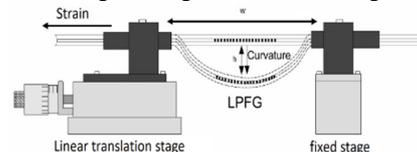


Fig. 1. Curvature and strain measurement setup.

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The initial spacing between the LTS and FS was 150 mm, with the optical fiber stretched. For measuring curvature, displacement steps of 50  $\mu\text{m}$  were applied (moving the LTS towards the FS), while for measuring strain, displacement steps of 5  $\mu\text{m}$  were applied (moving the LTS away from the FS).

### 3 Results and discussion

Employing the LPG proposed in this work, curvature and strain sensitivities were measured to be 12.64 nm/m<sup>-1</sup> [Fig. 2(a)] and 0.47 pm/ $\mu\epsilon$  [Fig. 2(b)], respectively. Force measurements were then performed by placing different masses on the center of the LPG, which was initially stretched (without pre-curvature). Although the contact with the mass induced a change in RI response towards lower wavelengths, these changes only resulted in a constant spectral offset, therefore not affecting the experiment. The weights of the masses produced forces (considering the earth gravitational acceleration constant of 9.806 m/s<sup>2</sup>), which, in turn, induced both curvature and strain on the fiber, making these contributions to produce an effective wavelength shift increase (and both in the same direction). A set of masses ranging from 10 mg to 500 mg were hooked to the LPG, yielding the results presented in Fig. 2(c), with a sensitivity of 1.41 nm/mN.

In the curvature measurements [Fig. 2(a)], it is possible to see a linear behavior, and the middle of the studied range is around 2.2 m<sup>-1</sup>. This value was thus chosen as an operation point on the micro-force measurement with pre-curvature. Therefore, to test the LPG response, it was previously created a pre-curvature in it of 2.2 m<sup>-1</sup>, and then forces were applied by using different calibrated masses from 10 mg to 300 mg, as presented in the experimental setup of Fig. 3. The results obtained are presented in Fig. 4(a), which was best fitted as a quadratic response (green curve). Regarding the linear range between 98  $\mu\text{N}$  and 686  $\mu\text{N}$  (red curve), the sensitivity obtained was 5.14 nm/mN, showing an enhancement of the pre-curvature LPG in comparison with the stretched LPG.

The spectral resolution,  $r$ , of this setup, can be estimated considering the values obtained from two measurements linked with two different forces, with the following expression [14]:

$$r = \frac{2\sigma}{S_m} \quad (3)$$

where  $\sigma$  is the highest standard deviation between the two steps, and  $S_m$  is the sensitivity to mass variations. Regarding the stretched LPG, the resolution measurement is shown in Fig. 4(b).

The step of Fig. 4(b), between approximately 1524.30 nm and 1524.44 nm, was obtained using two different forces (9.8  $\mu\text{N}$  and 49  $\mu\text{N}$ ) and the results were acquired using the OSA set to its limiting resolution of 20 pm. The worst obtained standard deviation was 11 pm, the sensitivity ( $S_m$ ) was 1.41 nm/mN, resulting in a spectral resolution of 15.6  $\mu\text{N}$ , for the worst-case (stretched LPG).

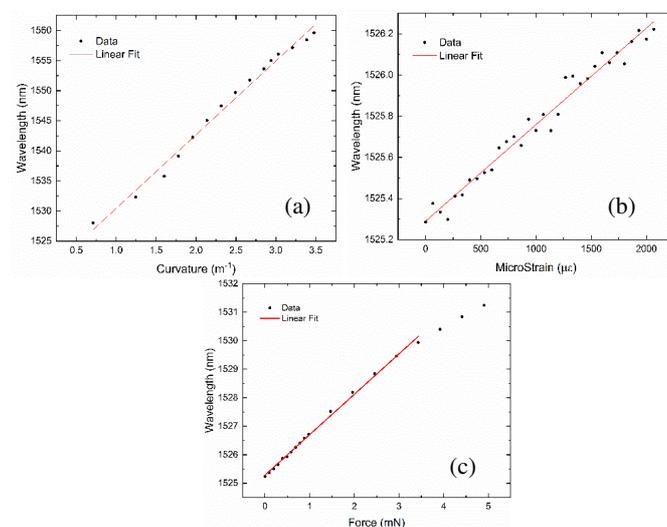


Fig. 2. Sensitivity curves of the LPG. (a) Sensitivity to curvature (0.47 pm/ $\mu\epsilon$ ). (b) Sensitivity to strain (12.64 nm/m<sup>-1</sup>). (c) Sensitivity to force (1.41 nm/mN).

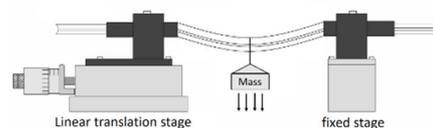


Fig. 3. Experimental setup to micro-force measurement with a pre-curvature LPG.

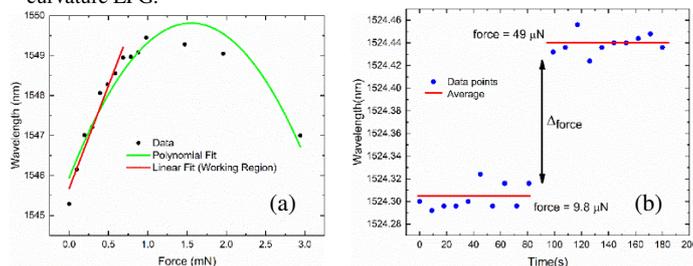


Fig. 4. Results of force measurement. (a) Sensitivity to force (5.14 nm/mN) for pre-curvature LPG (pre-curvature of 2.2 m<sup>-1</sup>). (b) Resolution measurement for forces of 9.8  $\mu\text{N}$  and 49  $\mu\text{N}$ .

### 4 Conclusions

The LPG sensitivities to curvature, strain, and weight were measured to be 0.47 pm/ $\mu\epsilon$ , 12.64 nm/m<sup>-1</sup>, and 1.41 nm/mN, respectively. Regarding the micro-force measurement, we obtained an enhancement from a sensitivity of 1.41 nm/mN (stretched LPG) to 5.14 nm/mN (pre-curvature LPG), a factor higher than 3. Therefore, with the proposed technique, based on using a pre-curvature LPG on the center of its linear range, one should be able to enhance the sensitivity of an LPG as a micro-force sensor.

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